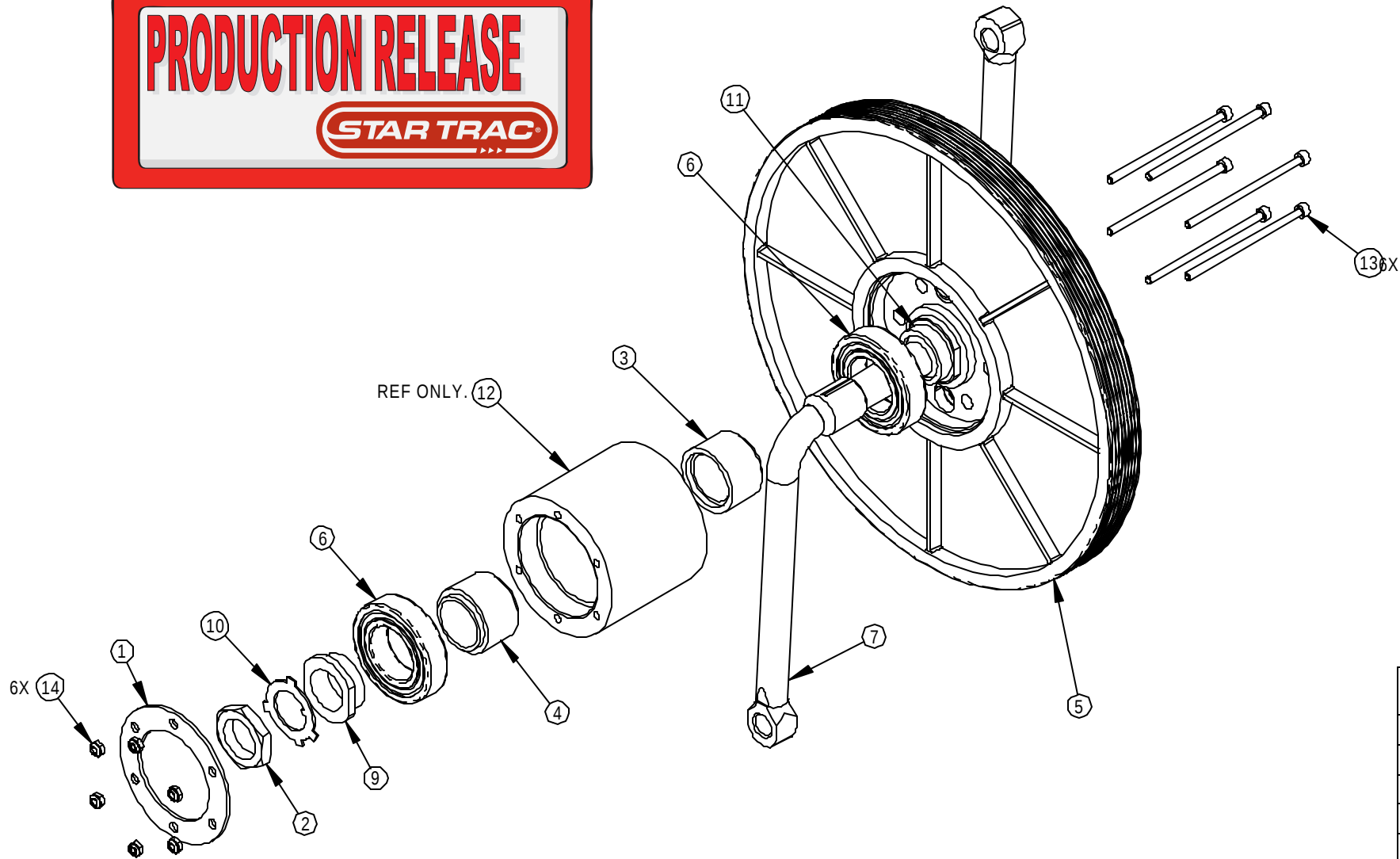
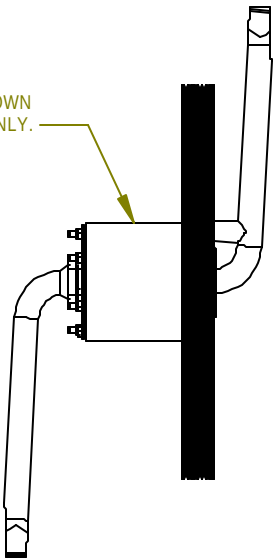
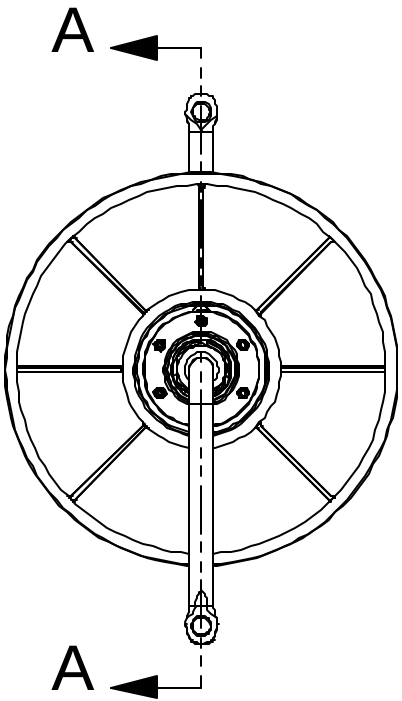




CRANK HOUSING SHOWN
FOR REFERENCE ONLY.



SECTION A-A
SCALE 1 : 5



- NOTES:
1. ASSEMBLY SEQUENCES:
 - a) ASSEMBLE THE CRANK AND THE PULLEY USING THE 7/8-24 LEFT HANDED NUT.
 - b) INSERT ONE RETAINER WASHER AND ONE BEARING OVER THE CRANK.
 - c) USE LOCTITE RETAINING COMPOUND (GREEN) IN BEARINGS HOUSING BORES.
 - d) INSERT THE CRANK INTO THE HOUSING (TAP WITH Mallet IF NECESSARY).
 - e) INSERT THE SECOND BEARING INTO THE HOUSING (TAP WITH Mallet IF NECESSARY).
 - f) INSERT THE OTHER RETAINER WASHER.
 - g) SCREW THE 7/8-24 LH NUT TO LINE UP THE BEARINGS.
 - h) INSERT THE M4 SCREWS AND TIGHTEN THE NUTS.
 - i) TIGHTEN THE 7/8-24 NUT.
 - j) INSTALL THE RETAINING WASHER.
 - k) INSTALL THE LOCK NUT.
 - l) BEND ONE TAB TOWARD THE 7/8-24 NUT AND THE OTHER TOWARD THE LOCK NUT.
IF THE TAB DOESN'T LINE UP WITH THE INNER NUT, THEN BEND BOTH TABS OUT TOWARD THE LOCK NUT.

NOTICE OF PROPRIETARY INFORMATION
THIS DOCUMENT SHALL NOT BE REPRODUCED NOR
SHALL THE INFORMATION CONTAINED HEREIN BE
USED BY OR DISCLOSED TO OTHER EXCEPT AS
EXPRESSLY AUTHORIZED BY UNISEN

ITEM NO.	PART NO.	DESCRIPTION	ASSY/QTY.	NOTES
1	020-6501	WASHER, BEARING HOUSING	1	
2	110-3255	NUT, JAM, 7/8-24, UNS, LEFT HAND, THREAD	1	
3	120-3282	SPACER 1, CRANK, UB/RB PRO	1	
4	120-3283	SPACER 2, CRANK, UB/RB PRO	1	
5	130-1701	PULLEY, 8J, 260MM	1	
6	130-1707	BEARING,30x55x13MM, 6006 2RS1	2	
7	140-3249	CRANK, 6-1/2 X 24 THREAD	1	
8	635-4007	PIP CRANK BEARING REPLACEMENT	1	NOT SHOWN ON SHEET.
9	110-3254	NUT, 15/16-24, UNS, RIGHT HAND THREAD	1	
10	720-0042	WASHER, RETAINING, CRANK, UB/RB PRO	1	
11	110-3253	NUT, 7/8-24 UNS, LEFT HAND THREAD	1	
12	020-6403		1	
13	110-3247	SCREW, SHCS, M4 X .7 X 80	6	
14	110-3246	NUT, NYLON-INSERT,M4 X .7	6	

MATERIAL	TOLERANCES UNLESS OTHERWISE SPECIFIED X.XXX = ± X.XX = ± X.X = ± X. = ± ANGLES = +/- FRACTIONS =			UNISEN INC. 14410 Myford Road Irvine CA 92606		
				A	TITLE ASSY, CRANK W/PULLEY + CARTON	
FINISH	DRAWN	FJM	01-15-03	REV	SCALE 1:3	SIZE
	CHECKED					
	APPROVED					
NONE	U.O.M.	MM				
				SHEET 1 OF 1	B	PART NO. 800-4004

37004-01